



Precision Sheet Metal Fabrication

FACILITIES LIST

PRECISION MACHINERY

- 1 AMADA Shear with 1/4" thick x 8' capacity.
- 1 AMADA Pulsar 1212, 2500 watt Production Laser capable of cutting:
 - .500" thick steel
 - .250" thick stainless steel
 - .250" thick aluminum
- 1 VIPROS 255, 30 station CNC, 22-ton Punch Press, with three indexable stations (two 1-1/4" and 2" and a Fanuc Series 18-P controller augmented with \$75,000.00 worth of tooling including Specialized Hinge Forming Tooling, Card Guide Tooling and Assorted Specialized Tooling.
- 1 STRIPPIT Custom 18/30, 30-ton Punch Press augmented with \$8,000.00 worth of tooling.
- 1 AMADA RG-125 Press Brake, 10' x 135-ton capacity with an AMADA NC9EX CNC backgauge.
- 1 AMADA RG-25 Press Brake, 4' x 25-ton capacity with an AMADA NC9EX CNC backgauge.
- 1 DI-ACRO Press Brake, 6' x 35-ton capacity with an AUTOMECH 1 axis backgauge.
- 1 VERNON Press Brake, 4' x 15-ton capacity.
(Approximately \$20,000.00 worth of dies for the press brakes.)
- 1 AMADA Corner Shear, 11-gauge steel capacity.
- 1 HAEGER Model 824 w/auto-feed.
- 1 HAEGER Press Hardware Inserter.
- 1 RAMCO 23" wide Sanding Machine.
- 1 RAMCO 37" wide Sanding Machine.
- 1 TIMESAVER 9" wide Wet Sanding Machine.
- 1 BRIDGEPORT Milling Machine.
- 1 PEER 30 KVA Spot Welder.
- 1 SCIAKY 100 KVA 3-phase Spot Welder.
- 1 MILLER Deltaweld 300 Mig Welding Machine.
- 1 HYPER THERM Power Max 30 Plasma Cutting Machine.
- 1 MILLER Syncrowave 300 Heli- Welding Machine.
- 1 MILLER Syncrowave 351 Heli- Welding Machine.
- 1 MILLER Syncrowave 200 T16 Welding Machine.
- 1 HOBART, Beta Mig 200.

ACCESSORY EQUIPMENT

- 4 Workstations with CAD/CAM and CADKEY software for programming and DNC access to Turret Punch and Laser Machines.
- 1 HEWLETT PACKARD "D" size printer.
- 1 AMADA Tool Grinder, TG-160.
- 1 ROYSON Parts Tumbler.
- 1 ALMCO Parts Tumbler, V7, 6 Cu. Ft.
- 1 BALDOR Back Sander.
- 1 PROGRESS Stroke Sander.
- 1 DRIES & KRUMP 4' Box and Pan Brake.
- 1 ROCKWELL 6 Spindle Drill Press.
- 1 ROCKWELL Radial Drill Press
- 1 GROB 18" Vertical Band Saw.
- 1 SCOTCHMAN 14" Cutoff Saw.
- 1 TENNSMITH Rolls Motorized 36" x 2" diameter.
- 1 JET 12" Model Slip Roll.
- 1 SOUTH BEND Lathe.
- 1 VICTOR Oxy-Acetylene Cut & Weld Outfit.
- 1 INECO QB-50 Tube Bending Machine with QPPT Positioning Table and maximum capacity 2" round with .164" wall thickness.
- 1 DVORAK Iron Worker, 40-ton.
- 3 ROPER WHITNEY 5-ton Kick Presses.
- 1 BY GEORGE Circle Shear, 11-gauge x 42" capacity.
- 2 TORIT Grinding Booths.
- 1 INGERSOL RAND Air Compressor, 15 HP.
- 2 PentaLift 6000# capacity lift tables.
- 1 CLARK C515 Pallet Stacker.
- 1 Yale Electric Pallet Stacker.
- 1 YALE Forklift Truck, 5000 lb. Capacity.
- 1 10-ton Bridge Crane.
- 1 2005 Peterbilt 24-foot Delivery Truck w/Air-ride suspension.

- Customer References Available upon request.

INSPECTION EQUIPMENT

- 1 GRANITE Surface Plates
- 2 HEIGHT Gauges
Pin Gauges, .010" - .625" diameter.

- Miscellaneous inspection equipment.
- Scheduled calibration on all inspection equipment.

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