

# VALLEY WELDING & FABRICATING, INC.

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## FACILITIES LIST

### PRECISION MACHINERY

- 1 AMADA Shear with 3/16 " thick x 8 " capacity.
- 1 AMADA Pulsar 1212, 1500 watt Production Laser capable of cutting: .375 " thick steel  
.134 " thick stainless steel  
.125 " thick aluminum
- 1 AMADA Pega 244, 24 station CNC, 22-ton Punch Press, with two 1 1/4 indexable stations and a Fanuc 6M controller augmented with \$75,000.00 worth of tooling including Specialized Hinge Forming Tooling, Card Guide Tooling and Assorted Specialized Tooling.
- 1 STRIPPIT Custom 18/30, 30-ton Punch Press augmented with \$8,000.00 worth of tooling.
- 1 AMADA RG-125 Press Brake, 10 " x 135-ton capacity with an AMADA NC9EX CNC backgauge.
- 1 AMADA RG-25 Press Brake, 4 " x 25-ton capacity with an AMADA NC9EX CNC backgauge.
- 1 DI-ACRO Press Brake, 6 " x 35-ton capacity with an AUTOMECH 1 axis backgauge.
- 1 VERNON Press Brake, 4 " x 15-ton capacity.

Approximately \$20,000.00 worth of dies for the press brakes.

- 1 AMADA Corner Shear, 11-gauge steel capacity.
- 2 HAEGER Press Hardware Inserters.
- 1 RAMCO 23 " wide Sanding Machine.
- 1 TIMESAVER 9 " wide Wet Sanding Machine.
- 1 BRIDGEPORT Milling Machine.
- 1 SCIAKY 100 KVA 3-phase Spot Welder.
- 1 POWER CON Heli-Welding Machine.
- 1 MILLER Deltaweld 300 Mig Welding Machine.
- 1 HYPER THERM Max-20 Plasma Cutting Machine.
- 1 MILLER Syncrowave 300 Heli- Welding Machine.
- 1 MILLER Syncrowave 351 Heli- Welding Machine.
- 1 MILLER Mig 200
- 1 HOBART, Beta Mig 200
- 1 RAMCO 36\_ Timesaver

### INSPECTION EQUIPMENT

- 1 GRANITE Surface Plates
- 2 HEIGHT Gauges
- Pin Gauges, .061 " - .500 " diameter.
- Miscellaneous inspection equipment.
- Scheduled calibration on all inspection equipment.

### ACCESSORY EQUIPMENT

- 4 Workstations with CAD/CAM and CADKEY software for programming and DNC access to Turret Punch and Laser Machines.
- 1 HEWLETT PACKARD "D" size Plotter.
- 1 AMADA Tool Grinder, TG-160.
- 1 ROYSON Parts Tumbler.
- 1 ALMCO Parts Tumbler, V7, 6 Cu. Ft.
- 1 BALDOR Back Sander.
- 1 PROGRESS Stroke Sander.
- 1 DRIES & KRUMP 4 " Box and Pan Brake.
- 1 POWERMATIC Vari-speed Drill Press
- 1 ROCKWELL 6 Spindle Drill Press.
- 1 GROB 18 " Vertical Band Saw.
- 1 KALAMAZOO Horizontal Band Saw.
- 1 DAKE 14 " Cutoff Saw.
- 1 TENNSMITH Rolls Motorized 36 " x 2 " diameter.
- 1 JET 12 " Model Slip Roll.
- 1 SOUTH BEND Lathe.
- 1 GALLMEYER & LIVINGSON Surface Grinder.
- 1 AIRCO Oxy-Acetylene Cut & Weld Outfit.
- 1 INECO QB-50 Tube Bending Machine with QPPT Positioning Table and maximum capacity 2 " round with .164 " wall thickness.
- 1 DVORAK Iron Worker, 40-ton.
- 1 ROBI Radial Arm Saw.
- 3 ROPER WHITNEY 5-ton Kick Presses.
- 1 BY GEORGE Circle Shear, 11-gauge x 42 " capacity.
- 1 TELESIS Pinstamp Marking System.
- 1 INGERSOL RAND Air Compressor, 15 HP.
- 1 QUINCY Air Compressor, 25 HP, rotary screw.
- 1 CLARK C515 Pallet Stacker.
- 1 YALE Forklift Truck, 5000 lb. Capacity.
- 1 INTERNATIONAL 1993 22-foot Delivery Truck.
- 1 10-ton Bridge Crane.
- 2 TORIT Grinding Booths
- 1 CROWN Model W2T-90 Electric Pallet Stacker
- 1 ROCKWELL Radial Drill Press